

Work Order ID 71503-2

Tuesday, July 05, 2011 9:50:24 AM

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Accept



Setup Start



Stop



Cust Item ID:
Customer:

Item ID: D350-567-115

Revision ID:

Item Name: Interior Floor Window

Start Date: 7/5/2011 Start Qty: 4.00

Required Date: 7/22/2011 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: CL

Date: 11/07/05

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D350-567-115 CHG004

Sullosio

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

11/7/20 SP (40)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Sullosio

(72)

130

ID in STOCK

PPP 71482

11/8/17 SP

140

QC 21 / w/c close

11/8/18 SP

11/05/18 (2)

Picklist Print

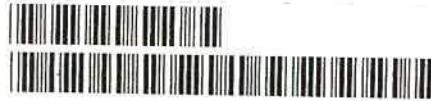
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Work Order ID: 71503

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window



Start Date: 7/5/2011

Required Date: 7/22/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 04-08-24 JLM
IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
IPP Rev:C 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN526C632R12

Purchased

No

110

Each

82.0000

9

36

Screw

Location

Loc Qty

Loc Code

ST326

82

116583

1

117735

81

110

Each

50.0000

9

36

AN960JD6

NAS1149DN632J

Purchased

No

Washer

Location

Loc Qty

Loc Code

ST347

50

104537

50

110

f

397.1530

4.41

17.64

D2463

Manufactured

No

Seal

Location

Loc Qty

Loc Code

ST404

397.153

64944

17.46

66954

379.693

110

Each

0.0000

1

4

IX (d2463-0530 AS PER DWG) CUT TO 53.00"

D3293-1

Manufactured

No

Doubler

B71029 11/7/20
SP (4x)

Picklist Print

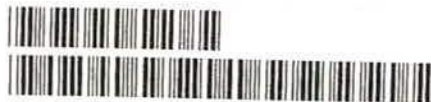
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Work Order ID: 71503

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window



Start Date: 7/5/2011

Required Date: 7/22/2011

Start Qty: 4.00

Required Qty: 4.00

D3294-1



Bracket

Manufactured No

110 Each 9.0000



4

Location

Loc Qty

Loc Code

ST212

9

69340

1

71010

8

Manufactured No

110 Each 6.0000



4

D3295-041



Floor Window

Location

Loc Qty

Loc Code

ST211

6

67607

6

Manufactured No

110 Each 2.0000



4

D3296-041



Door Assembly

Location

Loc Qty

Loc Code

ST218

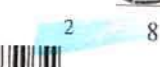
2

69619

2

Purchased No

110 Each 622.0000



8

MS20470AD4-5



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST319

622

116893

622

Shop Packet Print

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Picklist Print

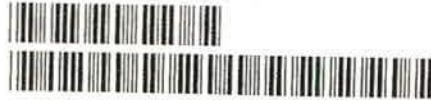
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Work Order ID: 71503

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window



Start Date: 7/5/2011

Required Date: 7/22/2011

Start Qty: 4.00

Required Qty: 4.00

MS20470AD4-6

Purchased

No

110

Each

3,021.000

115

460



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST319

3021

117395

1506

117887

1515

110

Each

3,022.000

15

60

MS20470AD4-7

Purchased

No



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST320

3022

116081

422

117423

1300

117887

1300

110

Each

168.0000

9

36

MS21042L06

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

168

117442

18

117601

150

Shop Packet Print

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-5	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08